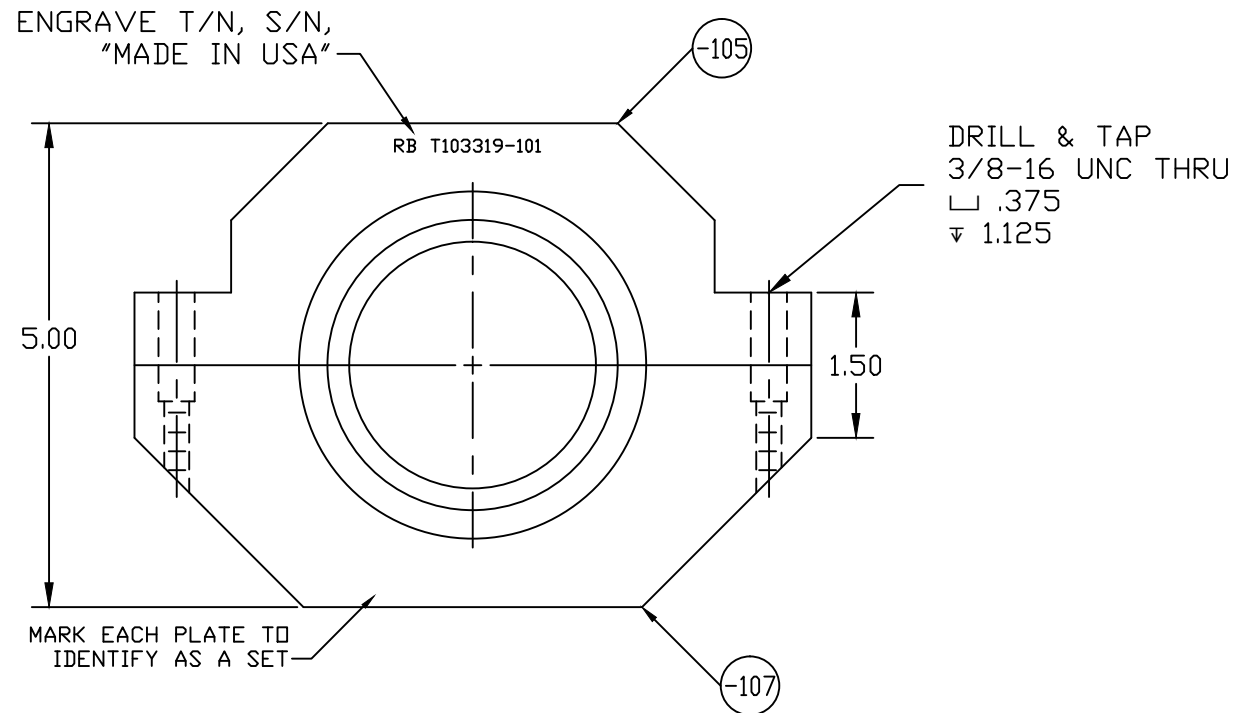


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	MASSIVE CORRECTIONS AND UPDATES.	12/2/02		
2	COATING CHANGED TO ZINC PHOSPHATE.	2/17/03		
2A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS FROM NUMERICAL TO ALPHABETICAL. CH'D TOOL NUMBER FROM T103319-101 TO RB T103319-101. ADDED ENGRAVE NOTES -105 & -109, ADDED NOTE TO MARK EACH PLATE TO IDENTIFY SET.	3/8/10	RJC	RW
3	-105 & -107 DELETED TOOLING HOLES. ADDED MISSING 2.500 DIM. ADDED LOCATION DIM FOR Ø.375 THRU HOLES. MOVED HEAT TREAT & FINISH TO TITLEBLOCK. -109 MOVED TO SEPARATE SHEET. MOVED FINISH & SPEC. TO TITLEBLOCK.	1/20/14	DPD	GE



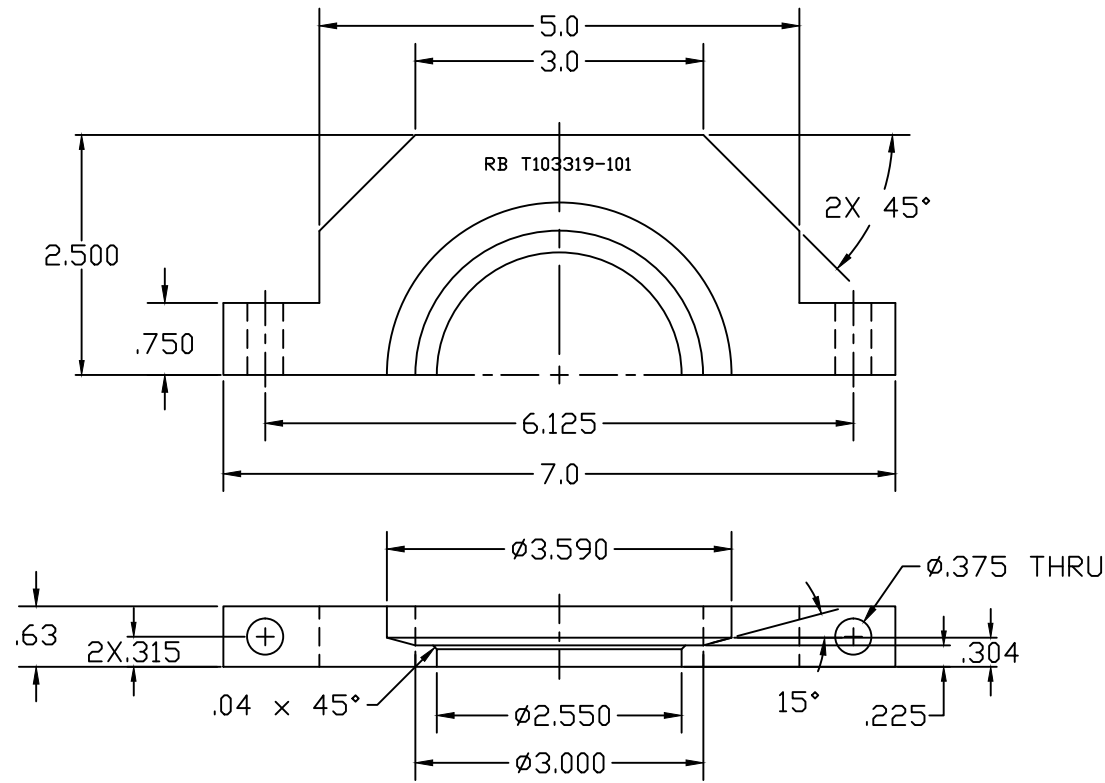
ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-105	1	PLATE	CD 4140	5/8 x 2-1/2 x 7	2
			-107	1	PLATE	CD 4140	5/8 x 2-1/2 x 7	3
			-109	1	PRESS	6061	Ø2-1/8 x 1-3/16	4
		B/D	-111	2	HEX HEAD CAP SCREW	STEEL, GRD 5	3/8-16 UNC x 1-3/4 MCMASTER-CARR #91247A630	NS
		ASSY #						

RED BARN MACHINE	
TITLE BEARING REMOVAL SET	
DWG NO. RB T103319-101	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-8-00
SHEET 1 of 4	

DRAWN BY: COLE
APPROVED <i>D Weil</i>
HEAT TREAT
FINISH
SPEC
USED ON MODEL
BELL 407

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS FROM NUMERICAL TO ALPHABETICAL. CH'D TOOL NUMBER FROM T103319-101 TO RB T103319-101. ADDED ENGRAVE NOTES -105 & -109, ADDED NOTE TO MARK EACH PLATE TO IDENTIFY SET.	3/8/10	RJC	RW
3	-105 DELETED TOOLING HOLES. ADDED MISSING 2.500 DIM. ADDED LOCATION DIM FOR Ø.375 THRU HOLES.	1/20/14	DPD	GE

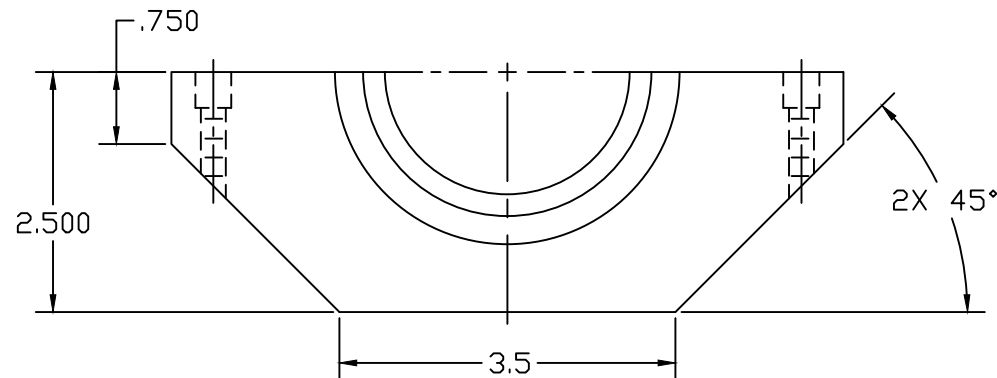
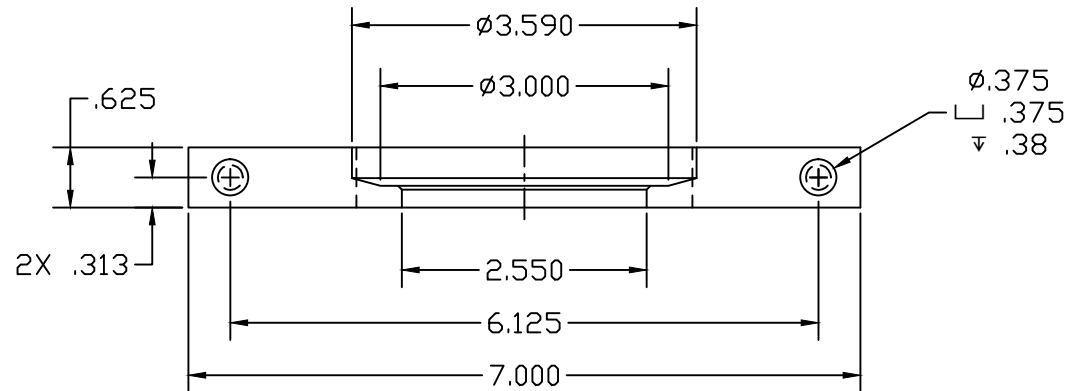


(-105)  
PLATE

RED BARN MACHINE	
TITLE BEARING REMOVAL SET	
DWG NO. RB T103319-101-105	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: COLE APPROVED: <i>D Weil</i> HEAT TREAT: Rc 27-32 FINISH: ZINC PHOSPHATE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL BELL 407
SCALE NTS	DATE 8-8-00
SHEET 2 of 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS FROM NUMERICAL TO ALPHABETICAL. CH'D TOOL NUMBER FROM T103319-101 TO RB T103319-101. ADDED ENGRAVE NOTES -105 & -109, ADDED NOTE TO MARK EACH PLATE TO IDENTIFY SET.	3/8/10	RJC	RW
3	-107 DELETED TOOLING HOLES. ADDED LOCATION DIM FOR Ø.375 THRU HOLES. ADDED MISSING 2.500 DIM. MOVED HEAT TREAT & FINISH TO TITLEBLOCK.	1/20/14	DPD	GE

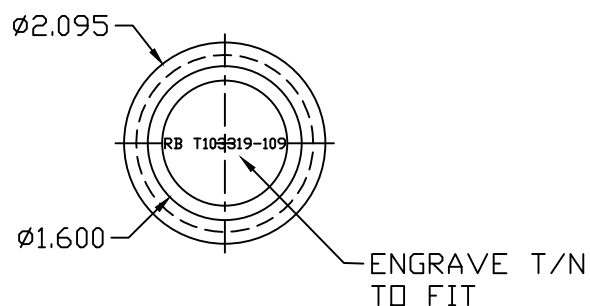


(-107)  
PLATE

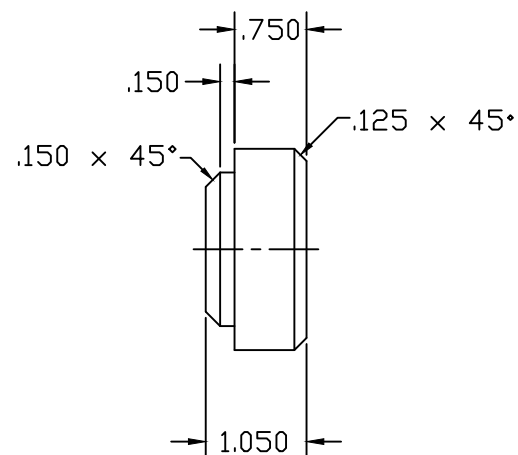
RED BARN MACHINE	
TITLE BEARING REMOVAL SET	
DWG NO. RB T103319-101-107	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-8-00
SHEET 3 of 4	
DRAWN BY: COLE	
APPROVED <i>D Weil</i>	
HEAT TREAT Rc 27-32	
FINISH ZINC PHOSPHATE	
SPEC USED ON MODEL BELL 407	



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS FROM NUMERICAL TO ALPHABETICAL. CH'D TOOL NUMBER FROM T103319-101 TO RB T103319-101. ADDED ENGRAVE NOTES -105 & -109, ADDED NOTE TO MARK EACH PLATE TO IDENTIFY SET.	3/8/10	RJC	RW
3	-109 MOVED TO SEPARATE SHEET. MOVED FINISH & SPEC. TO TITLEBLOCK.	1/20/14	DPD	GE



(-109)  
PLATE



 <b>RED BARN MACHINE</b>	
<b>TITLE</b> BEARING REMOVAL SET	
<b>DWG NO.</b> RB T103319-101-109	<b>REV</b> 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	<b>DRAWN BY:</b> COLE <b>APPROVED</b>  <b>HEAT TREAT</b> ANODIZE CLEAR SPEC MIL-A-8625F, TYPE II, CLASS I <b>USED ON MODEL</b> BELL 407
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>SCALE</b> NTS <b>DATE</b> 8-8-00 <b>SHEET</b> 4 of 4